

Z SERIES TECHNICAL SPECIFICATIONS

Model Number	T3-23AZ	T3-23SZ	T6-23SZ	T6-23AZ
Round Tube Range	.5 - 3 in	.5 - 3 in	.75 - 6 in	.75 - 6 in
Square Tube Range	.5 - 2.25 in	.5 - 2.25 in	6 in	6 in
Other Tube Maximum Diameter	3.15 in	3.15 in	6.3 in	6.3 in
Loading Type	Automatic Loading	Semi-Automatic Loading	Semi-Automatic Loading	Automatic Loading
Maximum Automatic Feeding Length	275 in	275 in	279 in	279 in
Minimum Manual Loading Length	Unlimited	Unlimited	Unlimited	Unlimited
Chuck Rotating Speed	210 RPM	210 RPM	85 RPM	85 RPM
Cutting Accuracy	.0019 in	.0019 in	.0019 in	.0019 in
Repeat Position Accuracy	.0012 in	.0012 in	.0012 in	.0012 in
Acceleration	1.53G	1.53G	1G	1G
Maximum Tube Weight	132 Lbs	132 Lbs	396 Lbs	396 Lbs
Chuck Load	130 Lbs	130 Lbs	396 Lbs	396 Lbs
Machine Weight	5511 Lbs	3300 Lbs	7716.18 Lbs	7716.18 Lbs
Machine Size (L x W x H)	388.5 x 83.15 x 79.33 in	390.59 x 83.15 x 79.33 in	439 x 111.38 x 79.37 in	439 x 111.38 x 79.37 in